

IMPACTS OF INSULATION ON AIR SEALING HOMES

Overcoming Energy Code Compliance with SANCTUARY® Cellulose Insulation

THE ALL-IN-ONE INSULATION SOLUTION - SANCTUARY® BY GREENFIBER

AIR SEALING | 1, 2, 3 HOUR FIRE RATING SOUND ABATEMENT | THERMAL PERFORMANCE

SANCTUARY® cellulose insulation by Greenfiber® is easy to integrate into existing building assemblies, envelopes and plans. It's engineered to fill the tiny joints, crevices and gaps in attics, walls, floors and ceilings, creating a dense barrier capable of reducing air infiltration, mitigating sound, and achieving better thermal performance. Thanks to its multiple benefits, SANCTUARY® improves quality of life and promotes wellness, helping you build homes that are quieter, safer and more comfortable — homes that are simply more appealing at every level. In addition to SANCTUARY® offering the built-in wellness that homeowners deserve, it can also help builders and contractors meet more stringent energy efficiency codes by reducing unintended airflow. This lowers the air changes per hour, helping them meet 3 ACH50 to 5 ACH50.

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	SANCTUARY [®] Cellulose	FG Blow-In	FG Batts	Spray-foam (open cell)	Mineral Wool
 ◄ >)) Sound* (sound reduction) 	40 STC	G 36 STC	G 36 STC	37 STC	G 37 STC
K Fire (fire resistance)	Class 1 / fire-blocking	Class 1	Class 1	Class 1	Fire Blocker
(air filtration)	++ Resistivity (.038 CFM / ft ²) Air Retarder	\bigotimes	+ Resistivity (.062 CFM / ft²)	Air Barrier	\otimes
Carbon*** Footprint	85% Recycled / Carbon - -43 kgC0₂e captured	55% Recycled / Carbon + +16 kgC0ze emitted	55% Recycled / Carbon + +11 kgC0 ₂ e emitted	Petroleum / Carbon +++ +68 kgC0 ₂ e emitted	$\overline{}$
Ease of Install	G Machine / Bags	G Machine / Bags	No Machine / Rolls	Handling / Shipping / Toxic	No Machine / Rolls
* Based on STC ratings for a 2x4 wood stall wall assembly, 16° oc with 5/8° drywall on both sides for Owens Corning 3.5° Quiet Zone Batt, Rockwood 3.5° Comfortbatt, Lyprene Cells Spray Foam, Greenflier 3.5° dense-pack cellulose. * Based in BSC Thermal Metric Summary Report (2015). Air transfer rates are based on cut It per minute, per sq It testing. Cellulose insulation when installed in an enclosed cavity at a density of 3.5 pounds per cubic foot or greater qualifies as an air barrier according to Building Performance Institute's (BP) standard, BP-10t Envelope Protessional Standard for Dense-pack Wall Insulation.					

Dathier according to Bulliong renormance institute's (pri) standard), pri-104 Envelope rune-sound standard un verse-pack wan instandard representation. *** Based on BEAM Methodology: https://www.buildersforclimateaction.org/beam-estimator.html. Various industry and product specific EPDs utilized. Includes SAIICTUARY by Greenfiber EPD, Sustainable Minds, October 2022

Air Transfer Rate Comparison

Source: Thermal Metric Summary Report - Building Science Corporation¹

R-values do not necessarily give an accurate assessment of the thermal performance of insulation in a complex wall or roof assembly because they do not capture thermal bridging, workmanship, internal convection, and through convection values (i.e., infiltration, exfiltration, windwashing, and reentrant looping).²

The "Thermal Metric Summary Report" tested multiple wall assemblies in order to establish a new thermal performance metric that reflected these factors more accurately. The project compared cellulose insulation when installed as a spray-applied application (wall spray) to kraft-faced stapled fiberglass batts and inset stapled fiberglass batts for resistance to airflow.

Spray-applied cellulose outperformed both inset and face-stapled kraft-faced fiberglass batts for airflow resistance.

The chart below shows that at 0 °F (-18 °C), the inset stapled fiberglass batt tested an air transfer rate of 5.9 CFM for the wall or 0.063/sq. ft., the face stapled fiberglass batt was 5.6 CFM or 0.059/sq. ft., and the sprayed-applied cellulose was 3.6 CFM or 0.0382/sq. ft.





Figure 31 shows air transfer in cubic feet per minute (CFM) for the test wall. The test wall was 7.9 ft. x 11.9 ft. or 94 sq. ft. The middle numbers (62, 42, 2, -18, -28) are the temperatures that the sample wall was subjected to in Centigrade. Converted to Fahrenheit these temperatures are (143, 108, 36, 0, -18). The fiberglass batts were installed to conform with HERS Grade 1.

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Dense-Pack and Spray-Applied Cellulose as an Air Barrier

According to Building Performance Institute's (BPI) standard, BPI-104 Envelope Professional Standard for Dense-pack Wall Insulation Application, 3 dense-packed cellulose at 3.5 pcf qualifies as an air barrier for weatherization programs. Although cellulose fiber insulation is an air permeable insulation, cellulose is proven to significantly retard air flow at higher densities. Cellulose uniquely equals the air control layer performance of air impermeable insulation products in wall cavity assembly types.

The US Department of Energy also noted in their report "11.4.2 High Impact Project: Support of Standards Development: Dense-Pack Airflow Resistance."⁴

Overcoming the Challenge of Newly Adopted IECC ACH Requirements for Common Walls Between Townhouses

In addition, spray-applied cellulose installed in an 8" thick wall cavity at 3.5 to 4 pcf provides a repeatable air tight assembly. This is why the SANCTUARY[®] Two-Hour Firewall by Greenfiber serves as a best-in-barrier for sound and odor transfer between townhome units, while blocking fire.



SANCTUARY

Where Air Flows, Heat, Sound & Pollutants Follow





¹ "Thermal Metric Summary Report." Building Science Corporation, 2015 update: https://buildingscience.com/sites/default/files/project/20150618_thermal_metric_summary_report_-_june_2015_update.pdf

² Savings vary. Find out why in the seller's fact sheet on r-values. Higher r-values mean greater insulating power.

- ³ BPI-104 Envelope Professional Standard for Dense-Pack Wall Insulation Applications" and by testing for the US Department of Energy as noted in their report "11.4.2 High Impact Project: Support of Standards Development: Dense-Pack Airflow Resistance. Report available upon request.
- ⁴ Schumacher, Christopher. "High Impact Project: Support of Standards Development: Dense-Pack Airflow Resistance, Final Research Report"
 US Dept. of Energy, 30 Nov. 2011, https://buildingscience.com/sites/default/files/migrate/pdf/BA-1109_High%20Impact%20Pack%20Air%20Permeance%20Standards.pdf Accessed June 2023.

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Blower Door Test Report and ACH Case Study / Inspection Overview

A blower door test is a process that depressurizes a building and then measures the amount of air leaking through the building envelope. The results are usually expressed in air changes per hour (ACH) at a specific pressure. The code stipulates that the test is performed at a pressure level of 50 pascals, then measured on how many times the air will change in a space within an hour at that high depressurized level. The goal is to pump air in or out of a house and measure how much air is leaking through the cracks and the holes in the building's envelope.

🗌 BuiltSmart 🗌 HERS 🗹 Energy Star 🗌 IECC	🗌 BuiltSmart 🗌 HERS 🗹 Energy Star 🗌 IECC			
Pre-Drywall 🗹 Final 🗌 Re-Inspection	🗌 Pre-Drywall 🗹 Final 🗌 Re-Inspection			
Code Edition or State Equivalent	Code Edition or State Equivalent			
🗌 2009 IECC 🗌 2012 IECC 🗌 2015 IECC 🗹 2018 IECC	🗌 2009 IECC 🗌 2012 IECC 🗌 2015 IECC 🗹 2018 IECC			
2019 RCO 6th Edition 7th Edition 2020 Indiana IRC	🗌 2019 RCO 🗌 6th Edition 🗌 7th Edition 🗌 2020 Indiana IRC			
Multi-Point Blower Door Infiltration Test:	Multi-Point Blower Door Infiltration Test:			
Correct CFM50 932.9 x 60 ÷ 18639 = 3.00	Correct CFM50 1119.02 x 60 ÷ 22439 = 2.99			
Cubic Volume ACH50	Cubic Volume ACH50			
Inspection Results:	Inspection Results:			
Inspection Results PASS FAIL N/A	Inspection Results			
Blower Door Infiltration Results 🗹 PASS 🗌 FAIL 🗌 N/A	Duct Leakage Results			
*Airtightness Testing of Building & HVAC Air Distribution System is completed following ANSI/Resnet/ICC 380 as required under the IRC & IECC.	Blower Door Infiltration Results V PASS FAIL N/A			
	*Airtightness Testing of Building & HVAC Air Distribution System is completed			

Case Studies

Locations: Bowie, MD

Date: June 2023

Climate Zones: 4

Maximum allowable leakage rate (IECC 2018): 3.0 ACH50

The Envelope Leakage (blower door) test results in the graphics above were achieved at a town-home community in Maryland, where Greenfiber FRM insulation and the U370 assembly, SANCTUARY Two-Hour Firewall, were used on the interior "shared" walls of the units. The results of the tests on these units were 3 ACH50, therefore achieving the Climate Zone requirement of 3 ACH50. While the builder was struggling to pass the blower door requirements using other types of insulation, these results were achieved on the first attempt and no remedial adjustments were needed.

following ANSI/Resnet/ICC 380 as required under the IRC & IECC.

Summary

Installation of the air barrier and then testing of that air barrier are the most challenging parts of the residential energy code and have been since 2012. The 2021 IECC updates are some of the biggest changes to the code in decades and require superior materials than what has been used in the past. Using better sealing insulation will make for a much easier transition to the new requirements and give you peace of mind knowing you will pass this critical step to getting a certificate of occupancy.

